

SV Fukui Int. Conf. Mar. 26-27, 2013, Tsuruga,

Prospect of Nuclear Applications for Sustainable Development and Welfare



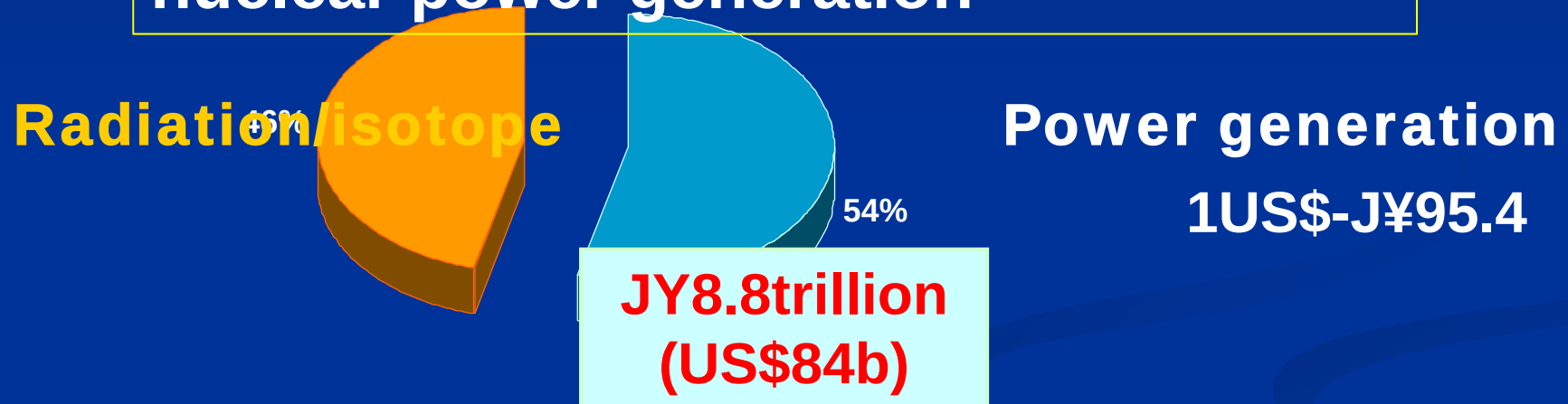
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FNCA Coordinator of Japan
Fellow, Japan Atomic Energy Agency
Former DDG-NA, IAEA

Talking Points

1. **Industrial** application of radiation processing
2. Nuclear techniques for sustainable **agriculture**
3. Radiation application for **environmental protection**
4. Nuclear techniques for better **healthcare**
5. Roles of IAEA for nuclear applications

Economic Scale of Nuclear Technology of Japan in 2005

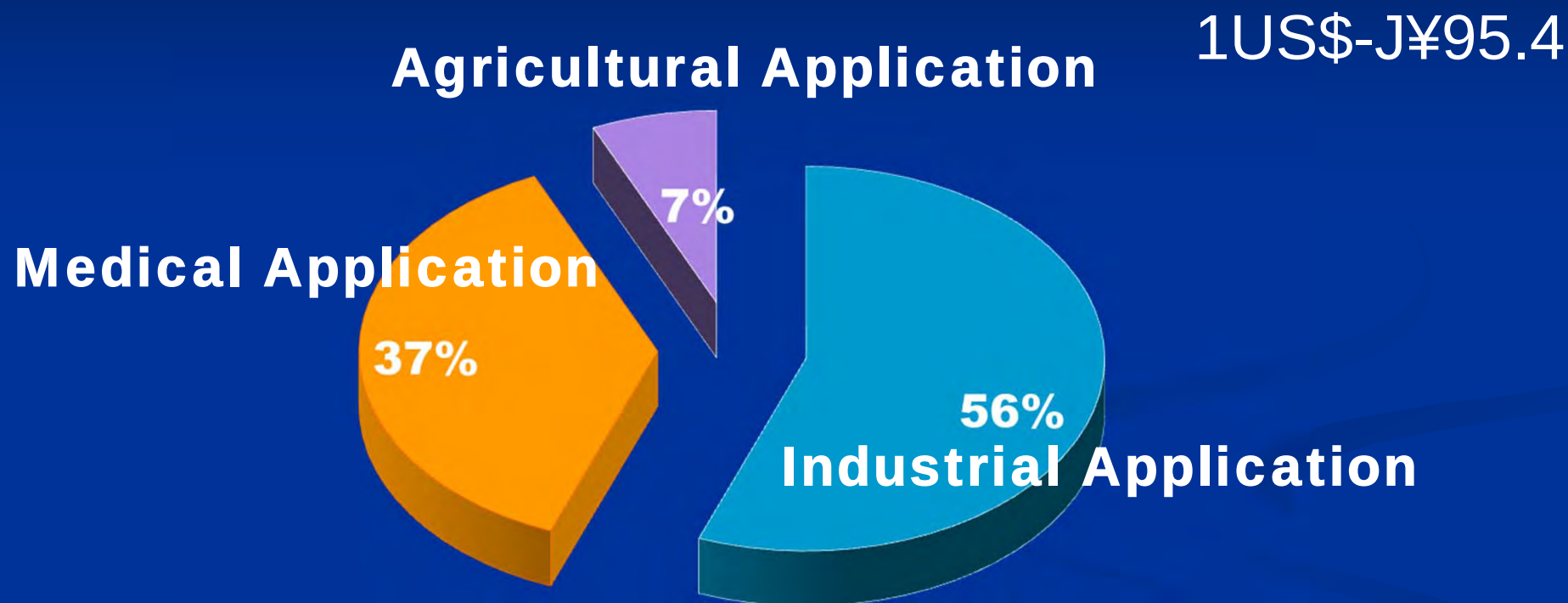
Radiation/isotope is competitive with nuclear power generation



Industrial Application US\$ 21.9 Billion
Medical Application US\$ 14.7 Billion
Agricultural Application US\$ 2.7 Billion

Published by CAO

Total economic scale of radiation and isotope application of Japan in 2005: JY4.11trillion (US\$39.3Billion)



Industrial Application	J¥ 2.295 Trillion: US\$ 21.9 Billion
Medical Application	J¥ 1.537 Trillion: US\$ 14.7 Billion
Agricultural Application	J¥ 0.279 Trillion: US\$ 2.7 Billion

The 1st IAEA Conference on “Large Radiation Source” was held in Poland in 1959



IAEA was established in 1957 being based on President Eisenhower's “Atoms for Peace” Speech



Industrial Applications of Nuclear Technology

- Radiation processing for value added products and environmental protection
- Nucleonic control system for efficient process
- Non-Destructive Testing

Radiation Processing Applications in Industry

- 1. Polymer modification
- 2. Sterilization of medical supplies and food packaging
- 3. Food irradiation
- 4. Ion implantation for semi-conductor production
- 5. Environmental protection

Radiation Processing of Polymers

- Cross-linking
Graft-polymerization
Polymerization
Degradation

■ Advantages:

- Room temperature processing
- No catalyst → pure products
- Processing in solid state molded product
- High speed processing (EB)

Polymer Modification by Radiation

Crosslinking of rubber to control flow properties



Automobile tires

Memory Effect by cross-linking



Heat shrinkable tubes and sheets

Commercially produced cross-linked or grafted polymers by radiation processing – 1

<u>Products</u>	<u>Applications</u>
Cross-linked polyethylene and PVC	Wire insulation resistant to heat and chemicals, pipes for hot water of heating systems
Cross-linked foamed polyethylene	Insulation, packing, floating materials
Heat shrinkable tubes and sheets	Food packaging, wire insulation, protection of welding for corrosion
Cross-linked rubber sheets	Automobile tires (high quality)
AA grafted PE film	Battery separator

Commercially produced cross-linked or grafted polymers by radiation processing – 2

Products	Applications
Cross-linked nylon	Automobile parts resistant to heat and chemicals
Super heat resistant SiC fiber	Metal and ceramic composites,
Vulcanized natural rubber latex	Fingerstall (Malaysia)
Cross-linked hydrogel	Wound dressing
Curing of paints/inks	Surface coating/printing
Grafted PE fiber	Deodorant

Electron Accelerator for Radiation

■ Advantages:

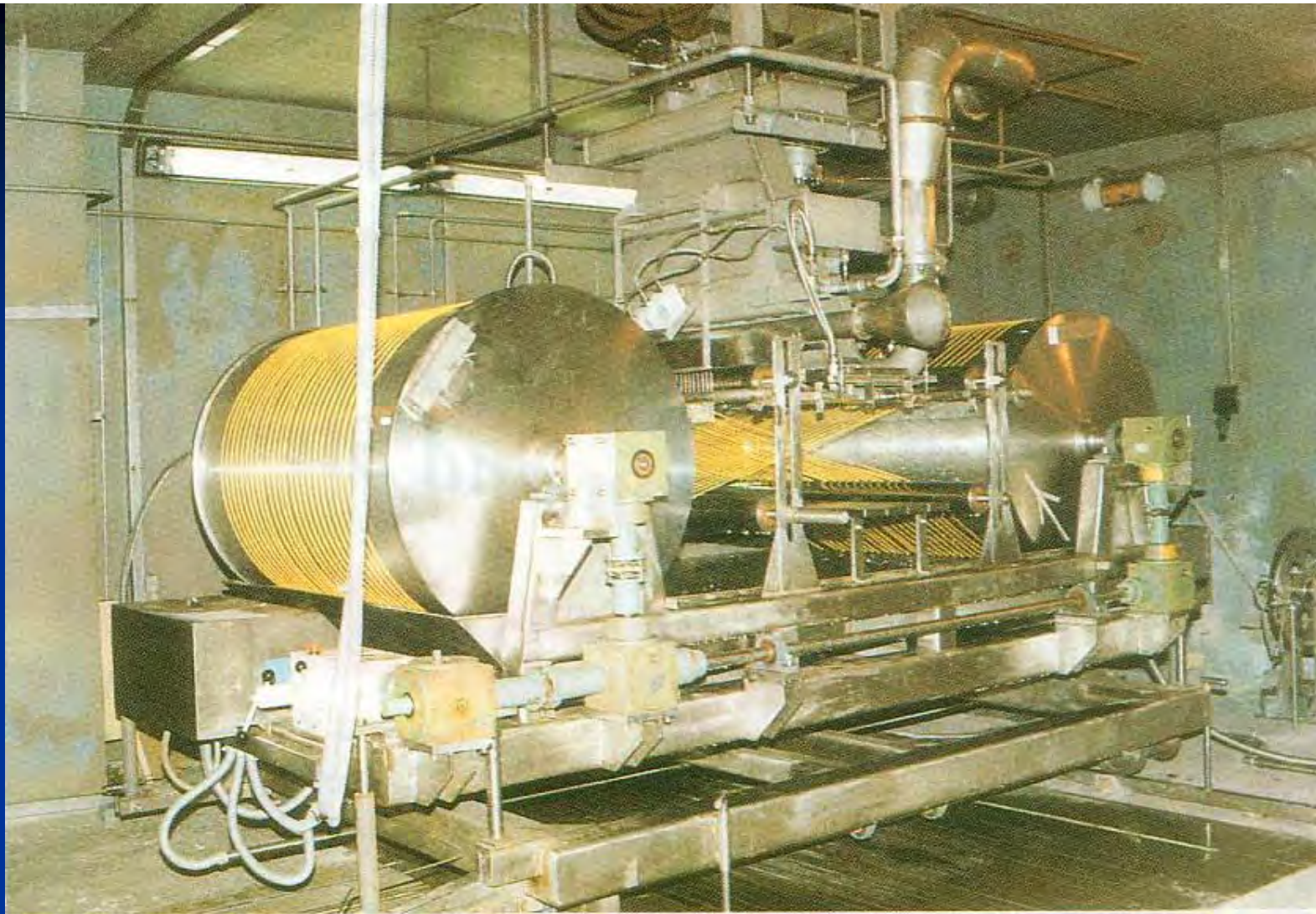
- High processing speed and capacity
- No source replenishment required
- Short penetration range

■ Number of electron accelerator:

- Worldwide:1400 for industry,1000 for research(IAEA)
- **In Japan:248 for industry, 147 for research (2007)**

■ Major applications:

- Polymer processing
- Sterilization of medical supplies



Electron accelerator for cross-linking of wire Insulation (Nuclear Malaysia with JICA support)

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Number of EB Processors in Japan (2007)

Application	Low Energy EB <300keV	Medium Energy EB <300keV~3MeV	High Energy EB <3MeV~10MeV	Total
Wire/Cable	1	53	1	55
Foamed plastics	3	12	0	15
Shrinkable materials	13	18	1	32
Tire	9	20	0	29
Curing/Grafting	69	2	0	71
Flue Gas	0	7	0	7
Sterilization	5	2	9	16
Toll Service, Others	4	10	9	23
R & D	144	2	1	147
Total	248	126	21	395

Production Line of Heat-shrinkable Sheets (USA)



Figure 67. Ten Self-shielded EB Units in One Factory

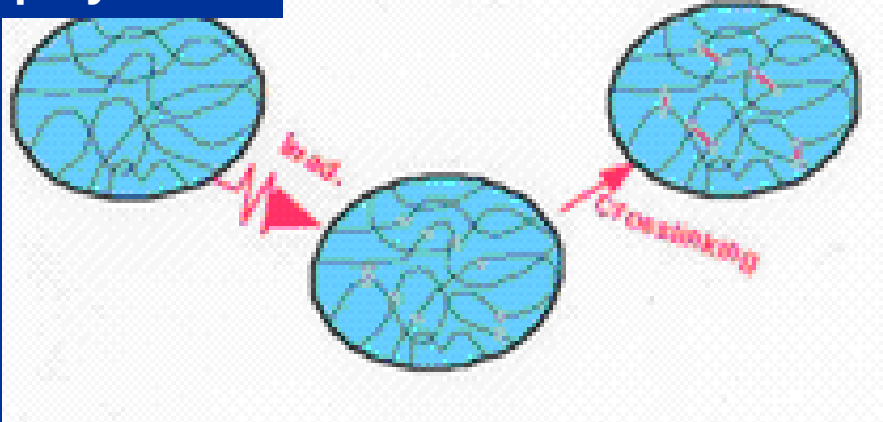
<A. Berejka, IAEA Document on EB Application (2008)>

Hydro-gel Wound Dressing

Water
soluble
polymer



PVA
Hydrogel



ADVANTAGES

1. Healing is faster
2. Changing the dressing without pain
3. Transparency



Treatment for 13 days

EB Curing Over-coat of Decorative Paper for Furniture and Flooring in Japan

- EB processing has following advantages over UV or thermal curing :
 - Higher hardness and scratch resistance
 - Higher chemical resistance
 - Less energy consumption
 - Non-solvent process



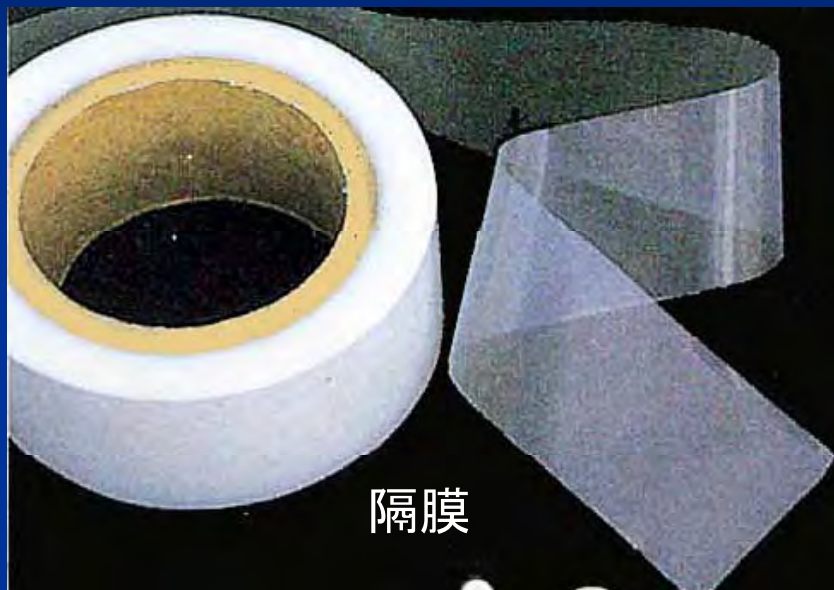
Curing of Coating by Electron Beams for Saving Energy/Environmental Protection

■ Comparison of EB curing with thermal curing

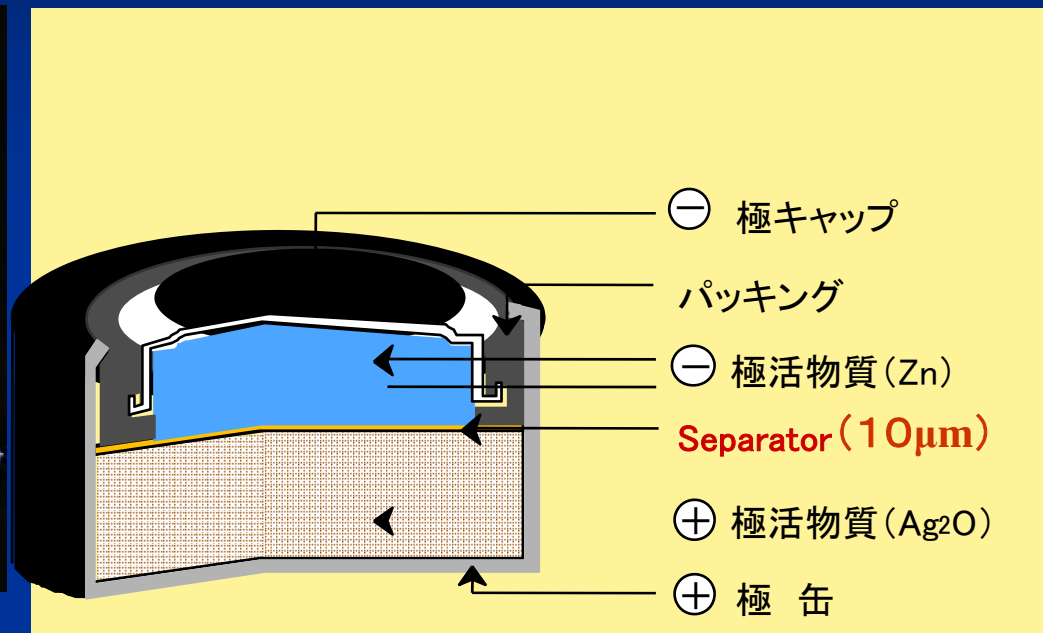
Total energy demand :	EB	Thermal
(kJ/ hour)	9,600	3,700,000
(27.3kJ/g to dry)		
Volatile organic compounds	0	12
(grams/m ²)		
Coating solids concentration	100	60
(%)		

Ref. A. Berejka, The RadTech Report, (Sept./Oct.2003)

Battery Separator Membranes by Radiation Grafting



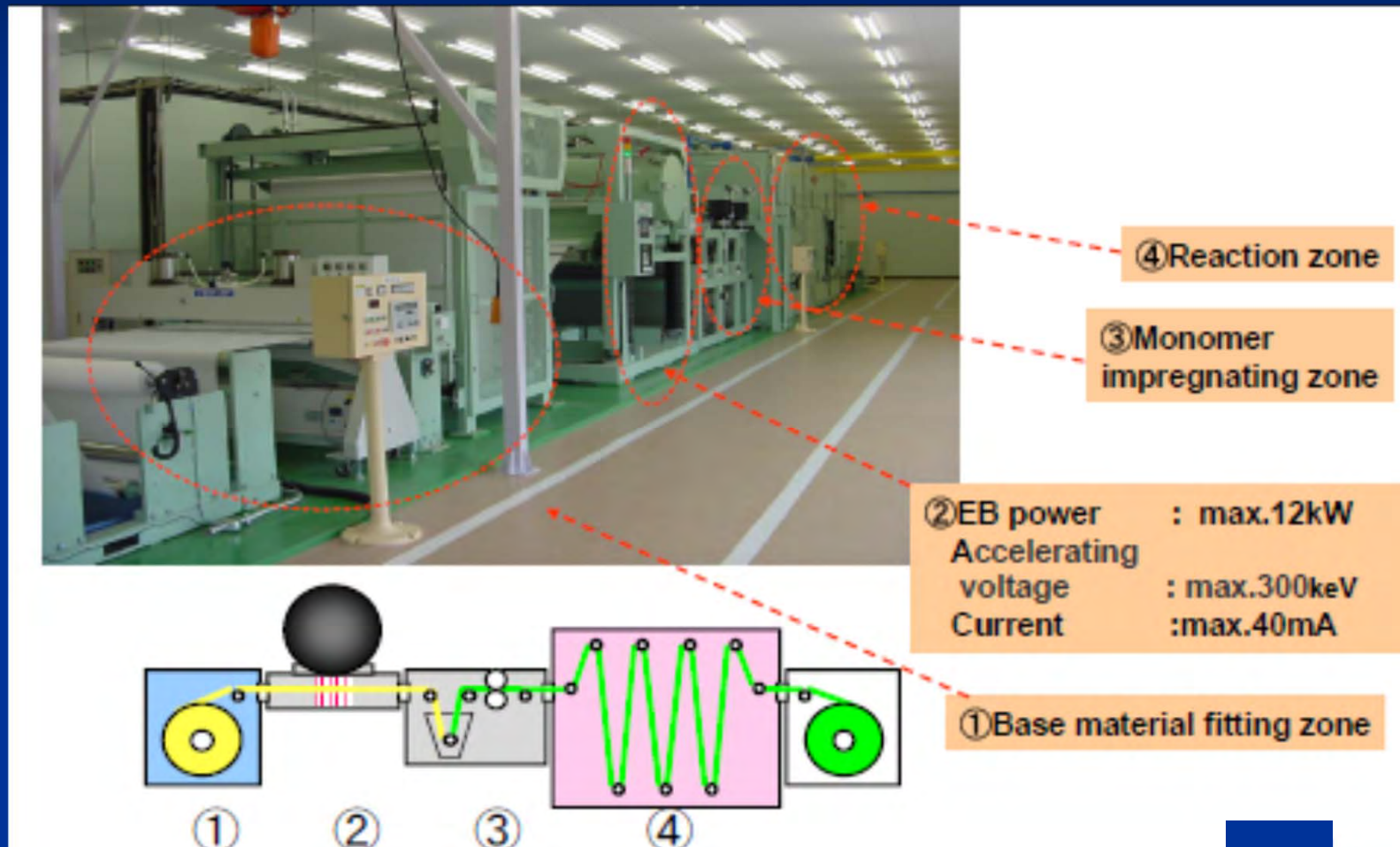
AAc grafted PE film



Button Battery of Silver Oxide Type
Production: 1 Billion/year in Japan

Polyethylene thin film (10 μ m) by radiation graft-polymerization of acrylic acid

Industrial Grafting Plant Using Electron Accelerator (Japan)



Non-woven cloth: grafting speed; 1.5m width, 0.8 ~ 20m/min

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Efficient Sterilization by Radiation

■ Sterilization of:

- Medical supplies to avoid infectious disease
- Plastic (PET) bottles of drinks and food packages at high speed (new application in Japan)

By both Co-60 and electron accelerator

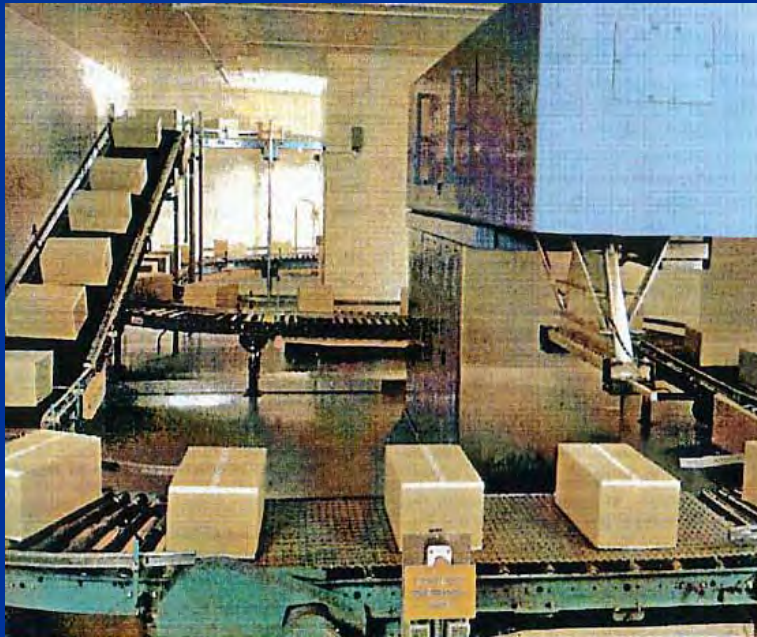
Sterilization of Medical Products Efficient Processing by Electron Accelerator

Energy: 5-10 MeV

Capacity: 10-100kW

- High speed processing
- Larger capacity

No replenishment of
radiation source



New Technology for Sterilization of Plastic (PET) Bottles of Drinks by Electron Accelerator (Japan)

Advantages

- In line sterilization for filling process
- No residual chemicals
- Running cost reduction by 10-25 %
- Compact system-less space



Accelerator 300 keV

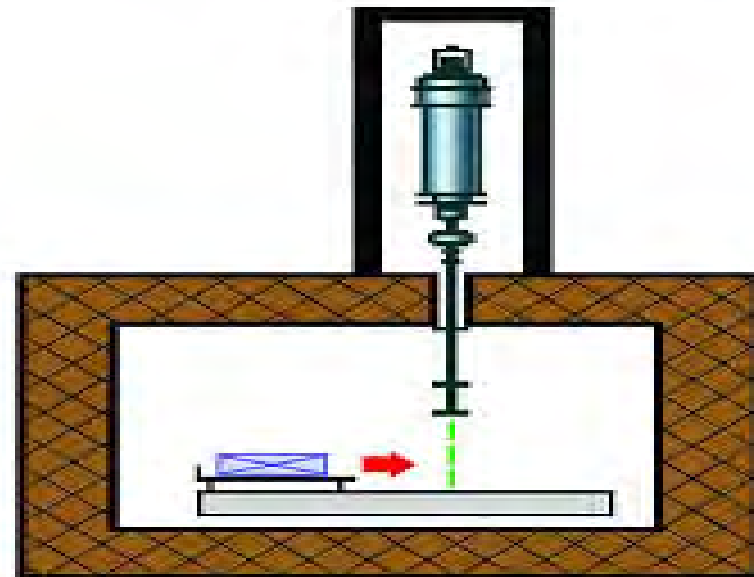
**Capacity: 600 bottles of
500 ml per minute**

Other Unique Radiation Applications

Color Change of
Gem Stones: Thailand



Disinfect Anthrax in Mail:
USA

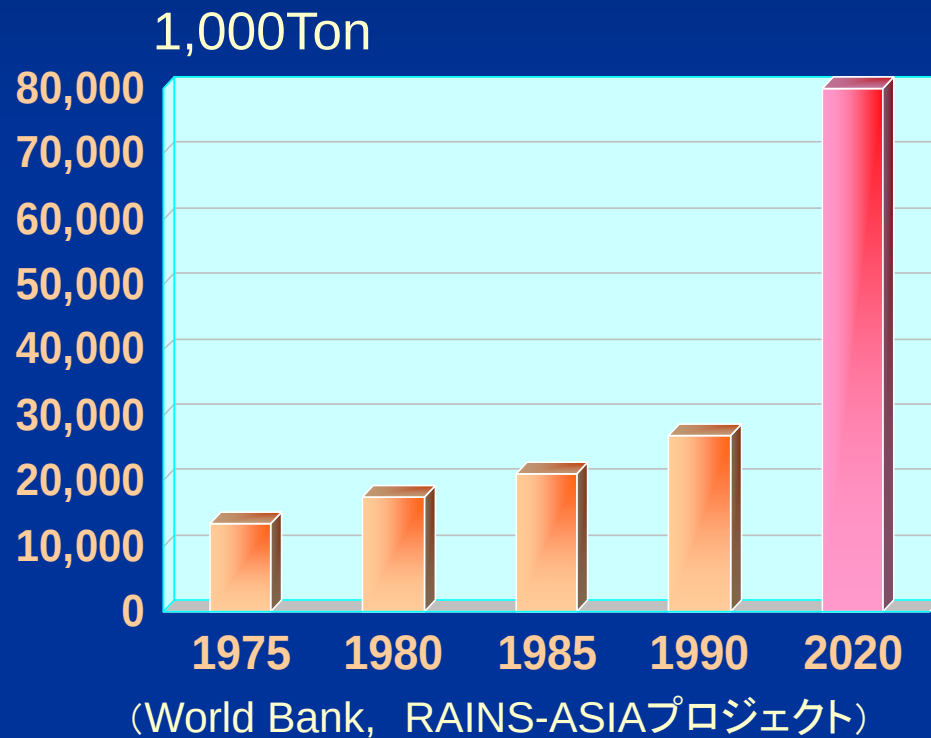


Environmental Protection by Using Radiation Technology

- **Cleaning flue gases;**
 - **Removing SO₂ and NO_x from power plant**
 - Removing dioxin from municipal waste incineration plant (R&D)
 - Removing stinking gas of drying sewage sludge (Japan)
 - Removing VOC (toluene, xylene) (R&D)
- **Cleaning waste water from dying factory (Korea)**

Environment Is Degraded by Acid Rain

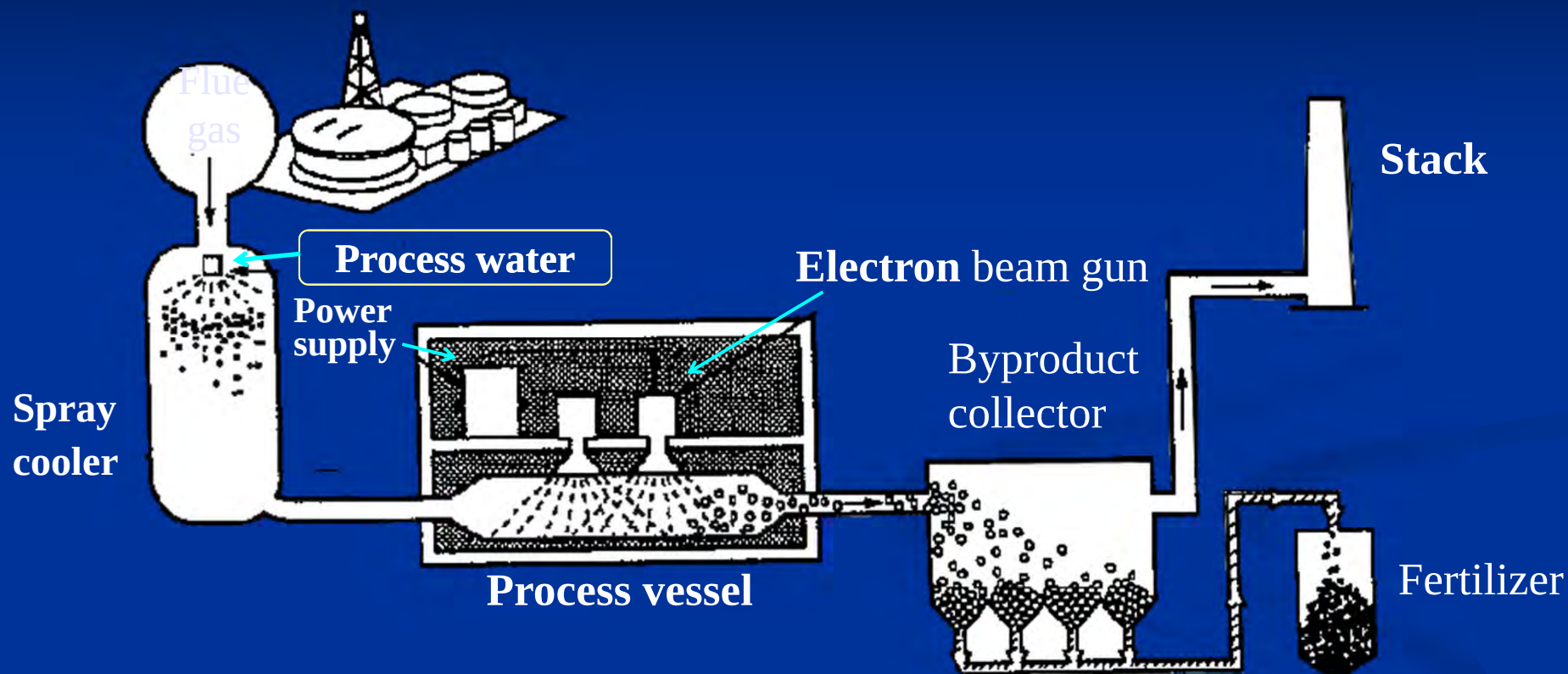
Increasing Emission of SO₂



Damaged Forests by Acid Rain in East Europe



Innovative Technology for Cleaning Flue Gases by Electron Beams



Removal efficiency: SO_2 90%
Temp: 65~70°C

Absorbed dose: 10~15hGy

EBFGT (Electron Beam Flue Gas Treatment) Industrial Plant in Poland

- Pomorzany
thermal power station
burning coal in
Szczecin (north Poland)
- Treatment Capacity:
270,000 m³/h



Industrial Electron Beam Flue Gas Treatment (EBFGT) Plant in Poland

EB Accelerator:
700 keVx375 mA 4 unit

Treatment Capacity:
270,000 m³/h from coal
power plant of 100 MW



Control Room of EBFGT for Industrial Plant in Poland



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- Ebara Co. installed industrial plant of flue gas treatment in Chengdu, China in 1997

90 MWe, 300,000 m³/h flue gas

SO₂ removal 80%

NO_x removal 20%



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Industrial Plant of Waste Water Treatment by Electron Beams (Korea) (2006)

Cleaning waste water
from fabric dyeing
factory in Tegu city

Capacity:
10,000m³/day

Electron accelerator:
1Mev, 500kW



Radiation for Sustainable Agriculture

- **Mutation breeding** for better crop varieties
- **Sterile insect technique** for protection of plants and animals
- **Food irradiation** for reduction of post-harvest loss
- **Bio-fertilizer** increasing crop yields
- **Plant growth promoter** from natural polymers for yield increase

3000 Better Varieties Developed by Radiation-Induced Mutation Breeding

- Higher yield
- Disease resistant
- Early maturity
- Drought resistant
- Dwarf
- Salt resistant



Barley of Early Maturity in High Land of Peru
Fulbright Con. March 26-27, 2013
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(IAEA)

Recent Success in Japan

Parent



Disease (brack spot) resistant mutant variety of pear to avoid excess use of pesticides for better economics and environment

New variety



27, 2013 S.

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FNCA Project on Mutation Breeding

Contributing to develop sustainable agriculture

Completed with success:

Disease (Banchy

- Top virus) resistant banana
Philippines
- Insect resistant orchid;
Malaysia

Focusing on:

**Rice: Environmentally friendly
Varieties: High yield with low
chemical input; tolerant with
high temperature climate:
Rice seeds were irradiated
with ion beams by JAEA**



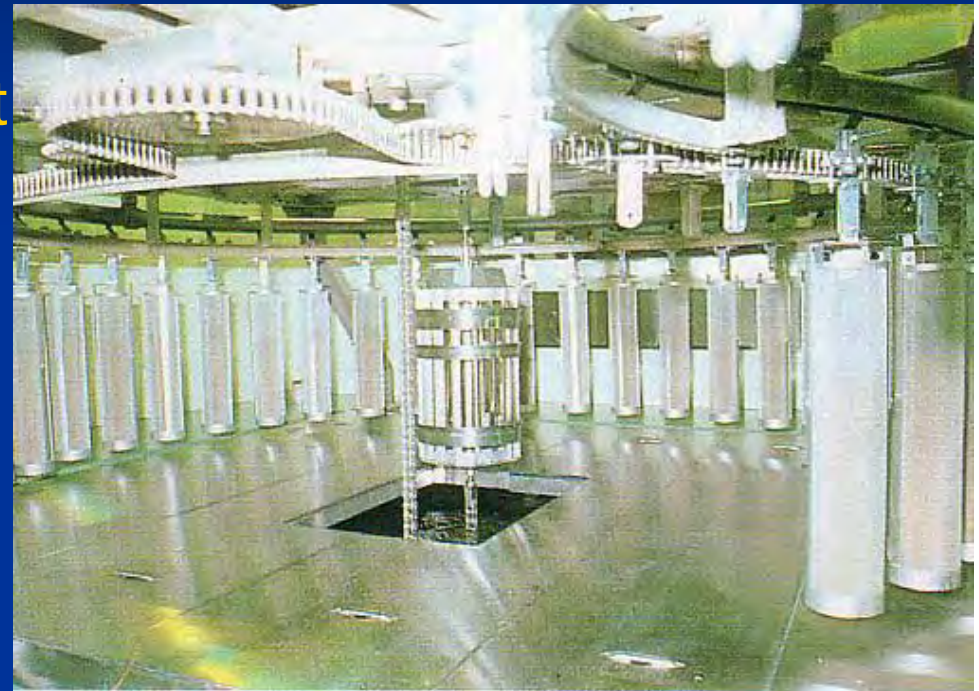
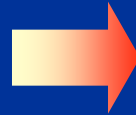
**New disease resistant
rice variety (right): 15%
yield increase: Vietnam;**

RCA NRM Myanmar Mar,
21, 2013 S. Machi
S. Machi

Sterile Insect Technique (SIT) for Eradicate or Control Insect Pests



Puppet



Stocking
puppet

Irradiation facility of
puppet by Co-60

Release of sterilized flies by air



がん発生率の世界的な傾向

On the ground



IAEA Success Story of Eradication of Tsetse Flies



Tsetse flies transmit Nangana disease of live stock: Damaging livestock industry in Sub-Saharan region

IAEA/FAO achieved to protect livestock industry in Zanzibar Island by eradication of tsetse flies (1996)



Production of Bio-fertilizer Inoculants by Radiation

Soybeans with Rhizobium

- Increasing plant yields (20-50%) by micro-organism, **Rhizobium and Mycorrhiza**
- Less expensive/environmentally friendly than chemical fertilizer



Carrier of bio-fertilizer is sterilized by radiation to bring better QA/QC and longer shelf-life of inoculants : Commercial application in Indonesia, Malaysia, Philippines, Japan

Challenge: Expansion of commercial application

Achievement and Challenges of the Project

I. Extension of Radiation Sterilization for Commercial Production

★ The most fruitful result of our project in this year is “The Philippines started to supply Bio-N biofertilizers made by irradiated carrier”.



So far, the soil + charcoal is mixed as carrier and steam sterilized for three days at 1 hour each.



From 2012, a total of 2 tons of Bio N carrier was transported to PNRI for gamma irradiation for one load.



Samples of Bio N carrier submitted to PNRI for gamma irradiation



Bio N boxes already subjected to gamma irradiation

Commercial Application of Bio-fertilizer Produced by Radiation Sterilization in Malaysia (Mycorrhiza/Rhizobium) and Philippines (Rhizobium)

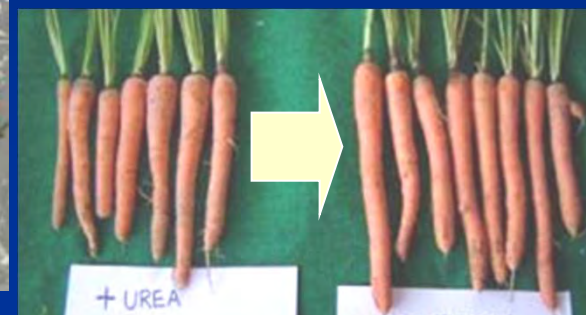


**Mycorrhiza: phosphate
solubilizing microorganism**

Oligochitosan Plant Growth Promoter Produced by Radiation Degradation of Chitosan



Chili



Sheath blight by *Rhizoctonia*



Cyclamen



Damage by *Fusarium*

Reduction of diseases by foliar spray of PGP (Elicitor)



Environment-friendly

Super Water Absorbent (SWA) for Soil Conditioner in Semiarid /Arid Region

- Hydrogel SWA is effectively produced from natural polymers, such as cassava starch by **radiation cross-linking or radiation grafting**
- 1 gram of the SWA absorbs 400 – 500 gram of water
- Soil mixed with small amount of SWA can retain longer the scarce rain or irrigated water

Field tests in Vietnam showed crop yield increase by 10-30% by the use of SWA

1 g of SWA absorbs 400-500 g water



Swollen by water

Before swelling

Yield Increase of Crops by SWA Soil Conditioner (Vietnam)

<u>Crops</u>	<u>SWA kg/ha</u>	<u>Yield increase</u>
Corn	40	28.8 %
Cabbage	40	15.4
Peanuts	30	16.3
Peanuts	40	21.1
Cotton	30	31.1
Grape	50	29.8
Sugar cane	60	19.8
Cassava	60	22.8

Field Test of SWA for Lily Plant : Vietnam



With SWA

12 weeks

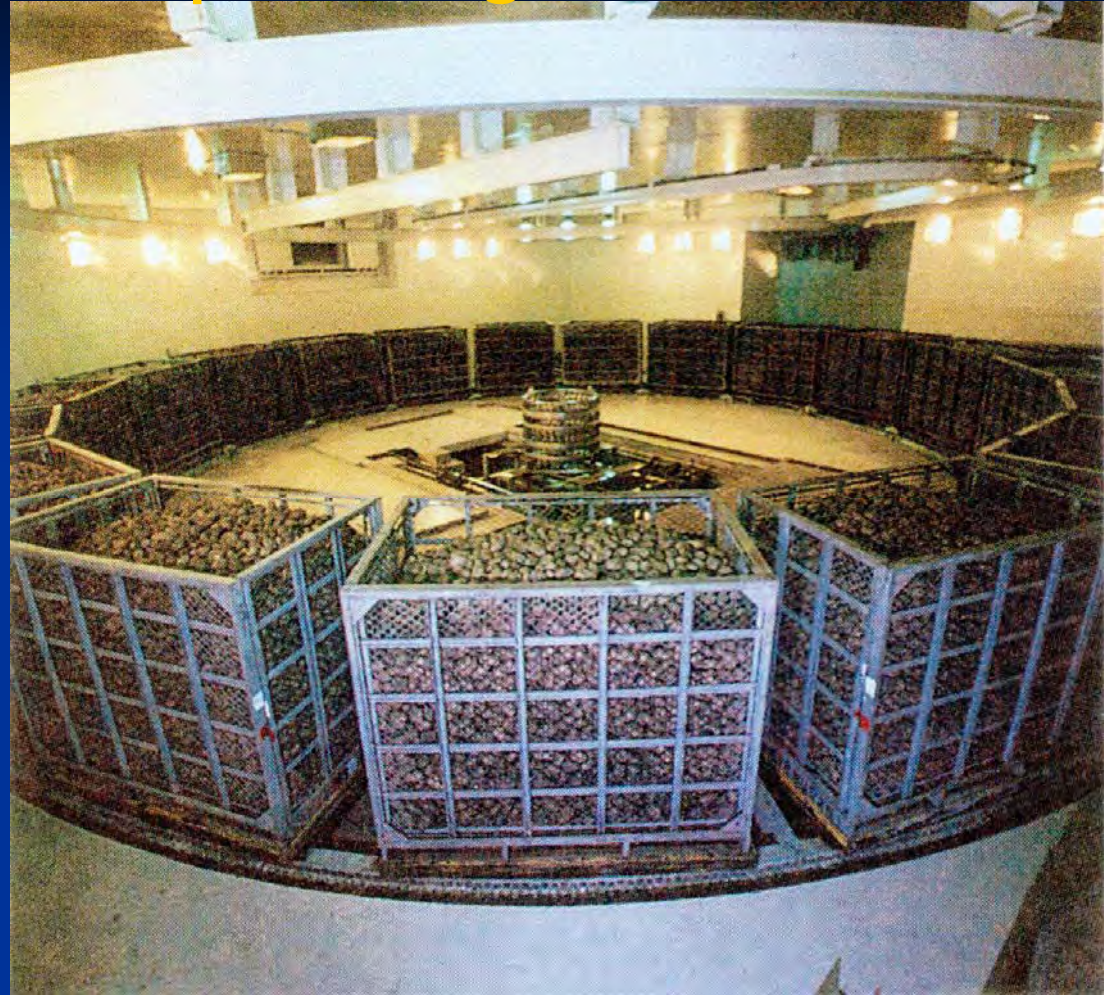


Without SWA



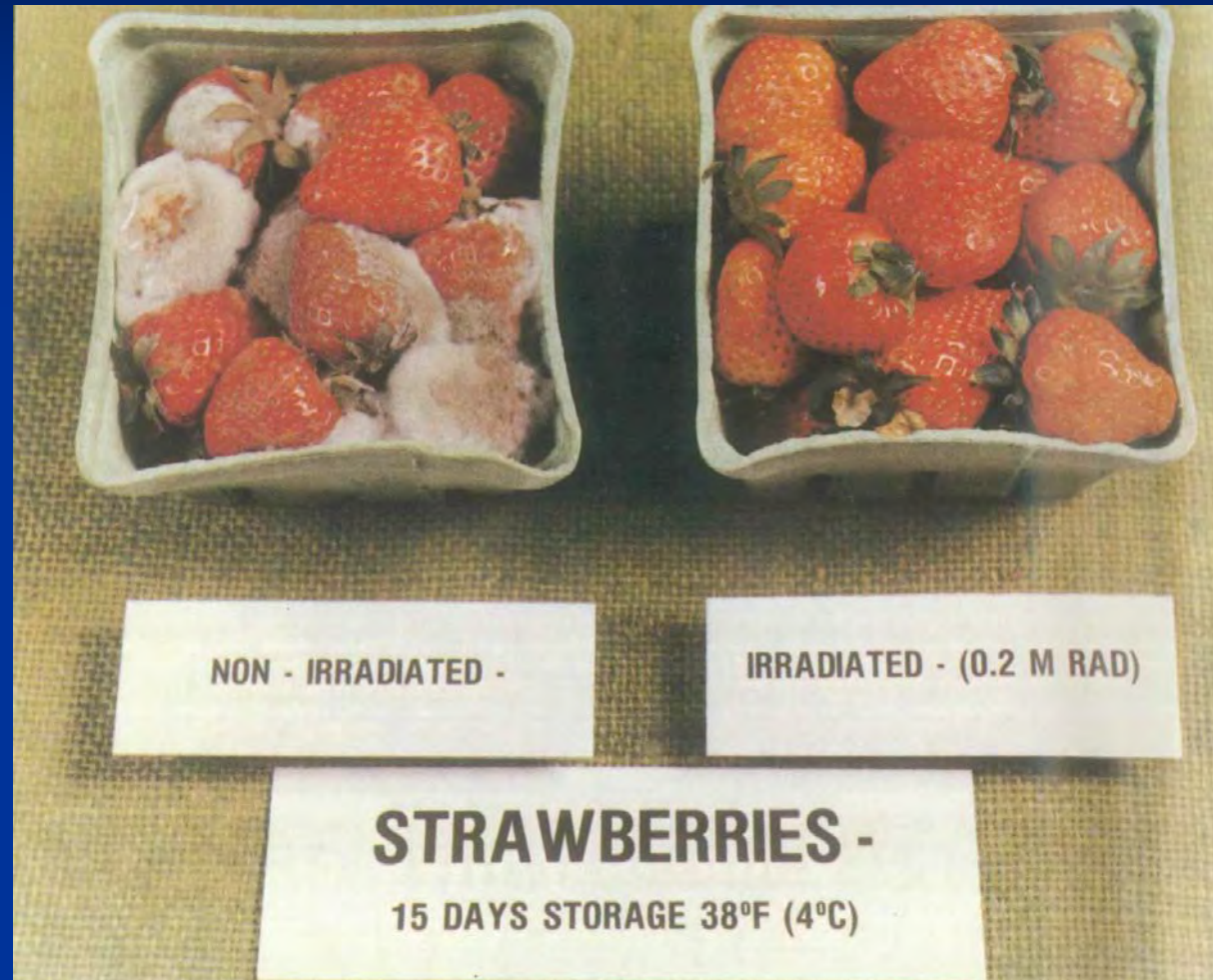
Food Irradiation Expanding Worldwide

- Sprout inhibition:**
Garlic, Potatoes, Onions
 - Disinfection:**
Spices, Shrimps
Sausage, Beef,
 - Disinfestation:**
Citrus, Mangos,
Papaya, Cucumber
- 500,000 tons/year**



Irradiation of potatoes for sprout inhibition in Japan by Co-60 (8,000 ton/year): The world first food irradiator

Irradiated Strawberries for Better Preservation: Commercialized in USA



Irradiated Food Increasing

Permitted in 57 countries

180 gamma irradiators & a dozen EB accelerators

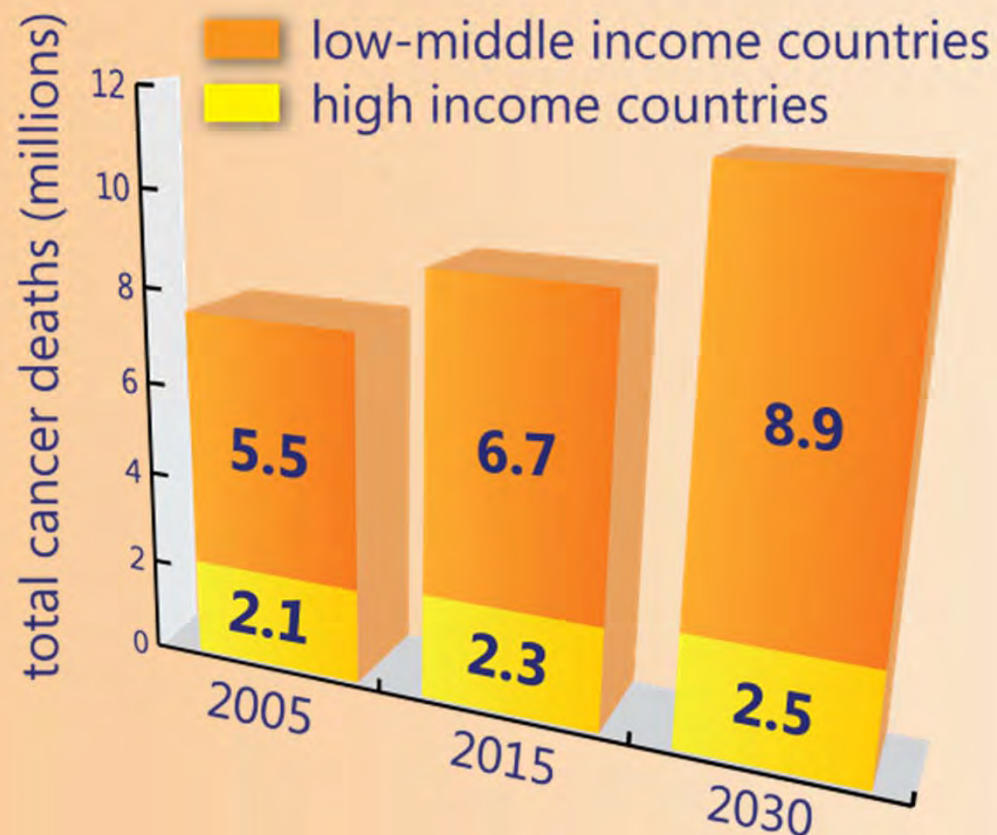
World total of irradiated foods	ca. 500,000 ton
China : Garlic, Dried vegetables, etc.	146,000 ton
Vietnam : Frozen shrimps, etc.	14,000 ton
Japan : Potatoes	8,000 ton
USA : Spices, Ground meats, Fruits	92,000 ton
Ukraine: Wheat grain	70,000 ton
Brazil: Spices, Fruits	23,000 ton
South Africa : Spices	18,000 ton
Belgium : Spices, Frozen chicken	7,000 ton
Others:	ca.120,000 ton

Cancer Affects Us All



Programme of
Action for
Cancer
Therapy
PACT

- Cancer killed 7.9 million people in 2007
- 72% of these deaths occurred in developing countries



* Chart courtesy of WHO

Linear Accelerator (LINAC) External Beam Radiotherapy Machine



これは患者さんのセットアップの写真です。March 27, 2013 S.
治療中は、患者さんのみ治療室内に残り、技師さん達は治療室にいません。Machi

Advanced Technology for Cancer Therapy by Heavy Ion Beam Facility in Japan (NIRS)



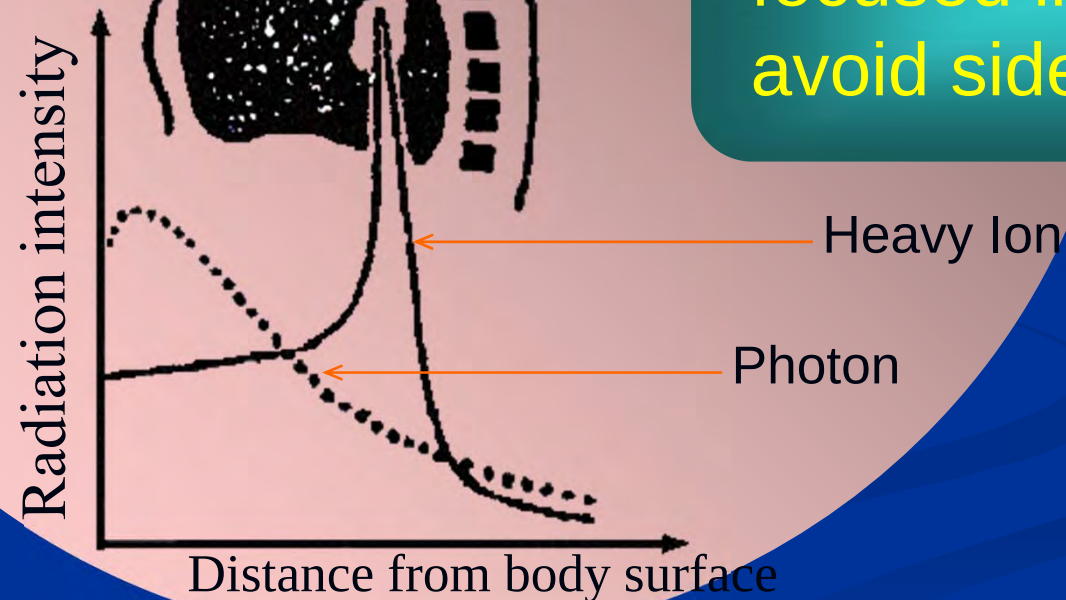
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Carbon-12 Ion Beam Treatment of Cancer

- World first facility of carbon ion treatment:
National Institute of Radiological Science, Japan
 - Effective damage of cancer tumor (high LET)
 - Selective irradiation on targeted tumor
 - Much reduced side effect on healthy tissue
- Effective cancer: Lung, Prostate, Liver, Pancreas, Bone, Head-neck, Gullet
- Number of treated patients by NIRS: 7000 patients
- Challenge: reduction of cost
- 2nd facility; Nishiharima, 3rd ; Gunma Univ. 600 p

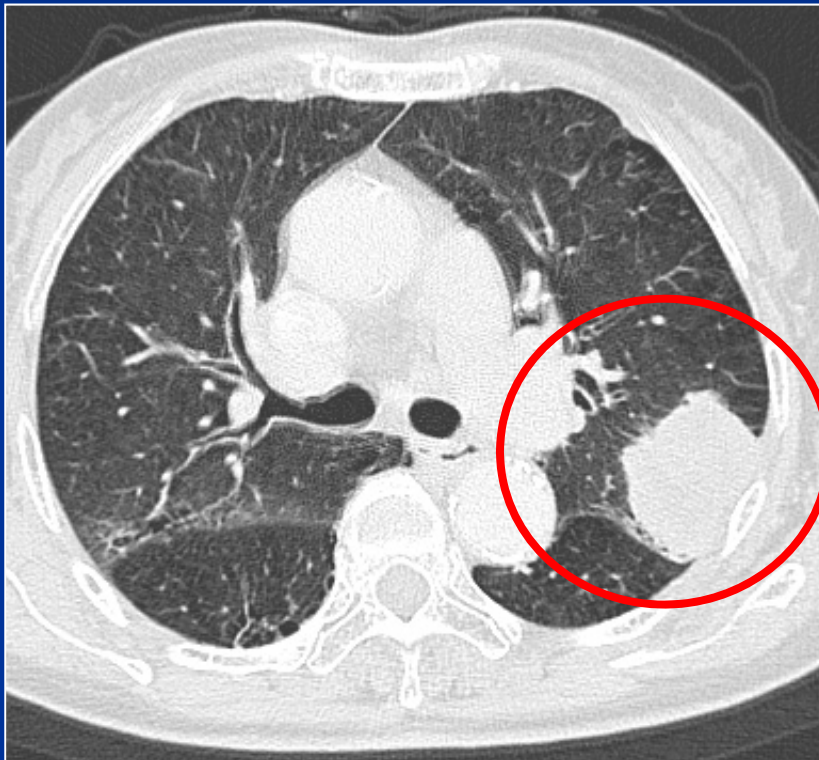
Cancer Therapy by Heavy Ion

Ion beam can be focused in tumor to avoid side-effects

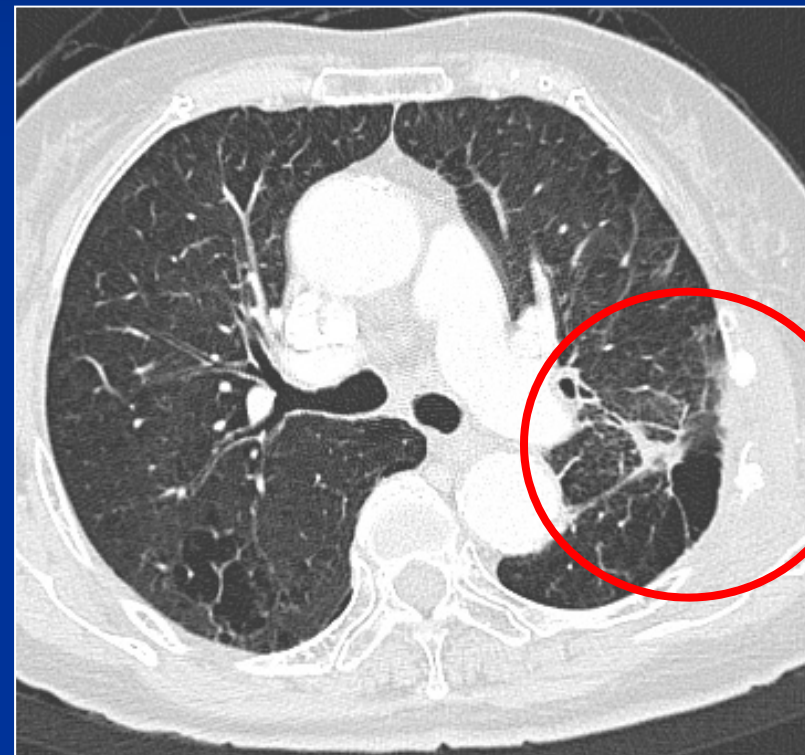


Lung Cancer: One time irradiation of Carbon-12 ion

71years old Female(扁平上皮がん) by NIRS



Before treatment



After treatment

Early Diagnosis of Cancer by PET/CT

FNCA

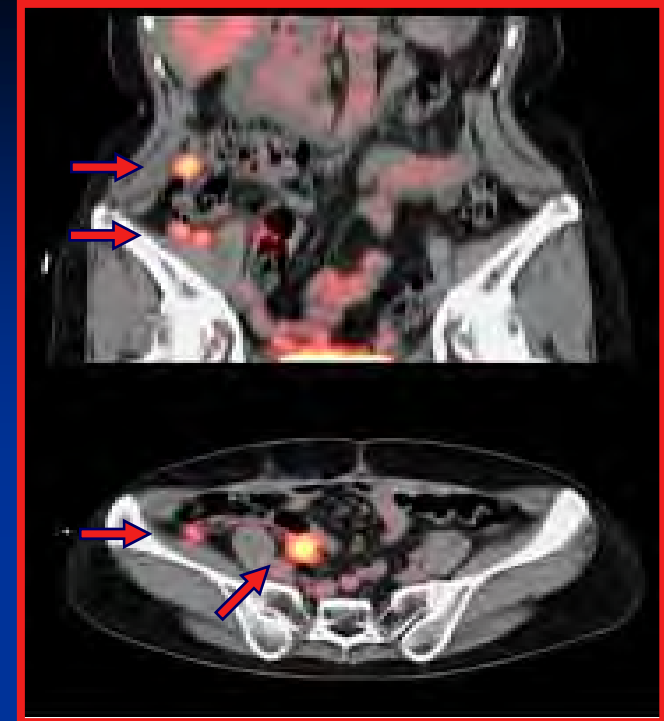
Interpretation of PET images

Compiling PET images with interpretation

-

Guide lines of operation and maintenance for cyclotron and chemical box;

Publication of PET image ATLAS with 200 images, and the guide lines for operation and maintenance



Conclusion

- Radiation application in industry, agriculture and environmental protection will further develop to contribute for sustainable development in both developing and developed countries
- Radiation medicine effectively improve health care through nuclear medicine diagnosis and radiation treatment of cancer
- IAEA plays important roles for supporting MSs to develop nuclear applications
- FNCA is implementing 5 projects to develop nuclear applications in member countries

**Thank you for
your kind attention!**



Annular Solar Eclipse: 07:32 May 21, 2012 Tokyo

From National Observatory Home Page